

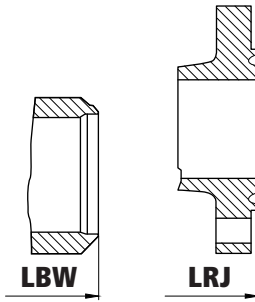
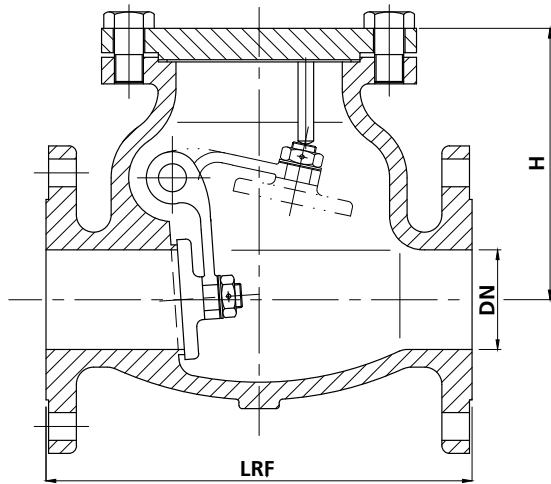
SWING CHECK VALVE 600

OPTIONS

- Special paintings
- St or other materials trim covering
- Other tests on request

DIMENSIONS (inches & mm)

DN Size (inches)	LRF - LBW (mm)	LRTJ (mm)	H (open) (mm)	Weight (kg)
2	292	295	175	24
2-1/2	330	333	200	34
3	356	359	230	46
4	432	435	295	76
6	559	562	360	176
8	660	664	400	316
10	787	791	460	575
12	838	841	520	730
14	889	892	560	822
16	991	994	650	1110
18	1092	1095	730	1475
20	1194	1200	800	2225
24	1397	1407	900	2880



STANDARDS

- Design and manufacture: ANSI B16.34, API 6D or BS1868 Standard
- Face to face dimensions: ANSI B16.10
- Flange dimensions: ANSI B16.5, MSS SP-44 or API 605
- Butt welding ends: ANSI B16.25
- Test: API 598, API 6D

FEATURES

- Bolted Bonnet
- RF, RTJ and BW flanges

TRIM CONFIGURATIONS

API TRIM No	Nonimal Trim	Trim code	Disc/Wedge	Seat
1	F6	F6	F6 (13Cr)	410 (13Cr)
2	304	304	304 (18Cr-8Ni)	304 (18Cr-8Ni)
3	310	310	310 (25Cr-20Ni)	310 (25Cr-20Ni)
4	Hard 410	F6-H	F6 (13Cr)	F6 (13Cr)
5	410 Full Hard faced	F6-HF	F6+St Gr6 (CoCr Alloy)	410+St Gr6 (CoCr Alloy)
5A	410 Full hard Faced	F6-HF	F6+Hardf. NiCr Alloy	410+Hardf. NiCr Alloy
6	410 and Ni-Cu	F6-HFS	F6 (13Cr)	Monel 400 (NiCu Alloy)
7	410 and Full Hard	410	F6 (13Cr)	F6 (13Cr) (750HB)
8	410 and Hard Faced	F6-HFS	F6 (13Cr)	410+St Gr6 (CoCr Alloy)
8A	410 and Hard Faced	F6-HFS	F6 (13Cr)	410+Hardf. NiCr Alloy
9	Monel	Monel	Monel (NiCu Alloy)	Monel 400 (NiCu Alloy)
10	316	316	316 (18Cr-Ni-Mo)	316 (18Cr-8Ni-Mo)
11	Monel and Hard Faced	Monel-HFS	Monel (NiCu Alloy)	Monel 400 St Gr6
11A	Monel and Hard Faced	Monel-HFS	Monel (NiCu Alloy)	410 Hardf. NiCrA
12	316 and Hard Faced	316-HFS	316 (18Cr-Ni-Mo)	316+St Gr6
12A	316 and Hard Faced	316-HFS	316 (18Cr-Ni-Mo)	316 Hardf. NiCr Alloy
13	Alloy 20	Alloy 20	Alloy 20 (19Cr-29Ni)	Alloy 20 (19Cr-29Ni)
14	Aloy 20 and Hard Faced	Alloy 20-HFS	Alloy 20 (19Cr-29Ni)	Alloy 20 St Gr6
14A	Alloy 20 and Hard Faced	Alloy 20-HFS	Alloy 20 (19Cr-29Ni)	Alloy 20 Hardf. NiCr Alloy
15	304 Full Hard Faced	304-HF	304+St Gr6	304+St Gr6
16	316 Full Hard Faced	316-HF	316+St Gr6	316+St Gr6

GATE VALVE MATERIALS

Material Group	Common name	Material Type	Forging Spec	UNS	Casting Spec. Equivalent	DIN	DIN W. No	Application	
Carbon Steel	CS	C-Mn-Fe	A105N	K03504	A216-WCB	C22.8 DIN 17243	1.0460	General non-corrosive service from -29°C to 427°C	
Low temperature Carbon Steel	LTCS	C-Mn-Fe	A350-LF2	K03011	A352-LC1	TSTE 355 DIN 18103	1.0566	General non-corrosive service from -46°C to 340°C, LF2 to 427°C	
					A352-LCB				
					A352-LCC				
Low temperature alloy steel	Nickel Steel	3.1/2Ni	A350-LF	K32025	A352-LC3	10Ni14	1.5637	-101°) to 340°C	
Low Alloy Steel	Moly Steel	C-1/2Mo	A182-F1	K12822	A217-WC1	15Mo3	1.5415	Up to 468°C	
	Alloy Steel Chrome Moly	1.1/4Cr-1/2Mo	A182-F11 cl2	K11572	A217-WC6	13CrMo44	1.7335	Up to 593°C	
		2.1/4Cr-1Mo	A182-F22 cl3	K21590	A217-WC9	10CrMo910	1.7380	Up to 593°C, HP steam	
		5Cr-1/2Mo	A182-F5a	K41545	A217-C5	12CrMo195	1.7362	High temp. refinery service	
		9Cr-1Mo	A182-F9	K90941	A217-C12	X 12 CrMo 9 1	1.7386	High temp. erosive refinery service	
		9Cr-1Mo-V	A182-F91		A217-C12A	X 10 CrMoVNb 9 1	1.4903	High pressure steam	
Stainless Steel	Austenitic S.Steel 300 series S. Steel	304 : 18Cr-8N	A182-F304	S30400	A351-CF8	DIN X5CrNi 18 9	1.4301	0.04% min. carbon for temp. >538°C	
		304L : 18Cr-8Ni	A182-F304L	S30403	A351-CF3	X 2 CrNi 19 11	1.4306	Up to 427°C	
		304H	A182-F304H	S30409	A351-CF10	n/a	n/a		
		316 : 16Cr-12Ni-2Mo	A182-F316	S31600	A351-CF8M	DIN X5CrNiMo 18 10	1.4401	0.04% min. carbon for temp. >538°C	
		316L : 16Cr-12Ni-2Mo	A182-F316L	S31603	A351-CF3M	X 5 CrNiMo 17 12 2	1.4404	Up to 427°C	
		316H :	A182-F316H	S31609	A351-CF10M	n/a	n/a		
		316Ti :	A182-F316 Ti	S31635		X 6 CrNiMoTi 17 12 2 1.4571	1.4571	Special grade	
		321 : 18Cr-10Ni-Ti	A182-F321	S32100		X 6 CrNiTi 18 10	1.4541	0.04%min. carbon (grade F321H) and heat treat at 1100°C for service temps. >538°C	
		321H	A182-F321H	S32109		n/a	n/a		
		347 : 18Cr-10Ni-Cb(Nb)	A182-F347	S34700	A351-CF8C	DIN 8556	1.4550	0.04%min. carbon (grade F347H) and heat treat at 1100°C for service temps. >538°C	
	347H	A182-F347H	S34709		n/a	n/a			
		317L	A182-F317L	S31703	A351-CG3M*	X2CrNi-Mo18-16-4	1.4438		
		Alloy 20	28Ni-19Cr-Cu-Mo	A182-F20*	N08020	A351-CN7M†	DIN 1.4500	2.4660	Service to 316°C*
		Duplex 2205	22Cr-5Ni-3Mo-N	A182-F51	S31803	A351-CD3MN	X2CrNi-MoN22-5-3	1.4462	Service to 316°C – The original S31803 UNS designation has been supplemented by S32205 which has higher minimum N,CR, and Mo
					S32205	A890-J92205	DIN 10088-1 (95)		
		Super Duplex 2507	25Cr-7Ni-4Mo-N	A182-F53	S32750	A351-CD4MCu*	X2CrNi-MoN27-7-4	1.4501	Service to 316°C
						A890 5A*	DIN 10088-1 (95)		
		Super Duplex F55	25Cr-7Ni-3.5Mo-N-Cu-W	A182-F55	S32760	A995-CD3MW-CuN			Service to 316°C
		Super Austenitic 6Mo	20Cr-18Ni-6Mo	A182-F44	S31254	A351-CK3MCuN	X1CrNiMoC-uN20-18-7	1.4547	Service to 316°C
							DIN 10088-1 (95)		
Nickel-Iron Alloy	Incoloy 800	33Ni-42Fe-21Cr	B564-N08800	N08800		X10NiCrAl-Ti32-20	1.4876	Service to 538°C	
	Incoloy 825	42Ni-21.5Cr-3Mo-2.3Cu	B564-N08825	N08825	A494-CU5M-CuC*	DIN 17744	2.4858	Service to 316°C for N02200, 648°C for N02201	
Nickel	Nickel Steel	99/95Ni	B160-N02200 (bar)	N02200	A494-CZ-100*	NW2200	1.7740		
Nickel-Copper	Monel 400	67Ni-30Cu	B564-N04400	N04400	A494-M35-1	DIN 17730	2.4360		
	Monel 500		B564-N05500*	N05500			2.4375		
Nickel-Alloy	904L		904L*	N08904	n/a	Z2 NCDU 25-20	1.4539		
Nickel Super-alloys	Inconel 600	72Ni-15Cr-8Fe	B564-N06600	N06600	A494-CY40*	DIN 17742	2.4816		
	Inconel 625	60Ni-22Cr-9Mo-3.5Cb	B564-N06625	N06625	A494-CW-6MC*		2.4856		
	Hastelloy C-276	54Ni-15Cr-16Mo	B564-N10276	N10276	A494-CW-2M*	NiMo 16 Cr 15 W	2.4819		
Titanium	Titanium	98Ti	B381-Gr2	R50400	B367-C2*	Ti 2	3.7035	Special grade	